

Manual Compression Tool

TBM4BB Crimp Tool

- Installs lugs and splices over a wire range of #8 to #2 copper and #10 to #6 aluminum.
- Also installs up to the green colour-coded C-Taps and MD2 series motor disconnect.
- A colour-coded die wheel is rotated into position and each die has die code embossing.
- Shure Stake® tool



Gauging Procedure

1. Rotate wheel to the desired nest.
2. Squeeze handles with 5 to 15 lb force.
3. Holding handles tightly closed, insert GO, NO-GO gauge into nest. GO gauge should enter freely, NO-GO gauge may enter partially, but not pass completely through the length of the nest area.
4. Equivalent to TBM25S

Cat. No.	Color Code	Gauging Nom. - Tol.
TBM4BB	Red	0.183 ± 0.006
	Blue	0.220 ± 0.008
	Grey	0.273 ± 0.008
	Brown	0.332 ± 0.008
	Green	0.414 ± 0.008

	Conductor Size					
	#10	#8	#6	#4	#2	#1
Copper						
One hole, short		CTL8-10 CTL8-14 CTL8-516 54132	CTL6-10 CTL6-14 CTL6-516 CTL6-38	CTL4-10 CTL4-14 CTL4-516 CTL4-38	CTL2-14 CTL2-516 CTL2-38 CTL2-12	
Two hole, short		54204	CTL6-214	CTL4-214	54207	
Splice, short		CSP8	CSP6	CSP4	CSP2	
One hole, long		CTL8L-14	CTL6L-14	CTL4L-14	54942BE	
Two hole, short		LCN8-14	LCN6-14	LCN4-14	LCN2-516	
Splice, long		CU8	CU6	CU4	CU2	
Cable Joints			54610	54615	54620	
Narrow Tongue				55112	55116	
C-Taps		54705	54710	54715	54720	54725
Motor Disconnects		MD8 series	MD6 series	MD4 series	MD2 series	
Aluminum						
One hole	60096 60099	ATL8-10 ATL8-14 60103 60104	ATL6-10 ATL6-14 60108 60109			
Splices	60500	ASP8	ASP6			
Bi-Pins		61905A	61910A			
Equipment Lugs		61102	61107			

Blackburn®