

# Sta-Kon®

## Tool Charts

Description	Term.	Terminal	Hand Tool With Dies	25000 Air Tool TBM6 – Toggle Hand Tool TBM6S – Toggle Hand Tool Die Cat. Nos.		Hex Dies	13642M (MS25441-1) and 13400 Hydraulic Tool	
				Nest (Stationary)	Indenter (Movable)		Nest	Indenter
Non-Insulated Terminals and Splices	D	Tubular	ERG4005 WT3185	11803	11802	11781M* 11732	13651	13650**
		Brazed	WT3185			11733	13652	
	E	Tubular	WT3185	11805		11733 11782M*	13652	
		Brazed	WT3185			11734	13653	
	F	Tubular	WT3185	11806		11734 11783M*	13653	
		Brazed	WT3185			11735 11784M*/11736	13645	
	G	Tubular	WT3185	11807		11785M* 11737	13654	
	H	Tubular	WT3185	11808		11786M* 11738	13655	
	J	Tubular	WT3185	11809		11787M* 11739	13656	
	K	Tubular		11810		11788M* 11740	13657	
	L	Tubular		11811		11789M* 11771	13658	
	M	Tubular					13659	
	Fluoropolymer Nylon Insulated Terminals and Splices	RD	Tubular	ERG4007		11821 (Set)		
Brazed				11822 (Set)		21708M* (Set)		
RE		Tubular	ERG4007	11823 (Set)		21709M* (Set)		
		Brazed		11824 (Set)		21710M* (Set)		
RF		Tubular		11825 (Set)		21711M* (Set)		
RG		Tubular		11826 (Set)		21712M* (Set)		
RH		Tubular		11827 (Set)		21713M* (Set)		
RJ		Tubular		11828 (Set)		21714M* (Set)		
RK		Tubular		11829 (Set)		21715M* (Set)		
RL	Tubular							
RM	Tubular							
Non-Insulated Flag Terminals	D		WT129			21733	I N D E N T O R	21731
	E		WT129			21734		
	F		WT129			21735		
	G		WT129			21736		
	H					21737		
	J					21738		
	K					21739		
	L					21740		
M					21741			

\* Indicates military listed die.

\*\* To order the military version suffix the indenter catalogue number with an **M** (13650M). Nest catalogue number does not change.

### Stud Size and Clearance Hole Chart

Stud Size	2	4	6	8	10	1/4	5/16	3/8	7/16	1/2	5/8	3/4
Min. hole diam. – in.	0.92	.116	.143	.169	.196	.262	.323	.388	.453	.516	.650	.775
Min. hole diam. – mm.	2.337	2.946	3.632	4.292	4.978	6.655	8.204	9.855	11.506	13.106	16.510	19.685